

Work Order ID 85246

June-05-12 9:10:24 AM

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Page 1

Item ID: D412-742-013

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Item Name: Float Skidtube Installation

Stop ***NS2***

Start Date: 05/06/2012 Start Qty: 1.00

1

Cust Item ID:

Required Date: 19/06/2012 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: MLJ

Date: 12/06/05 Tooling:

Date:

Run Start ***NR1***

QC:

Date: 12/06/05 SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN D412-742	E								
100		0.00							
100	DOCUMENT CONTROL								
DC	Memo	0.00							
Document Control	Photocopy bluefile and create labels per PPP D412-742-013	CHG007							
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									

Scrub/06 JB

CK for KJ 12/7/14

12/07/04 JB

Scrub/06

B85312

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Item ID: D412-742-013

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Float Skidtube Installation

Start Date: 05/06/2012 Start Qty: 1.00

1

Cust Item ID:

Required Date: 19/06/2012 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
130	Packaging								
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D412-742-013 Location: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

12/7/6 (1)

OK 12/7/9

ME 12-07-09

Picklist Print

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Work Order ID: 85246

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Parent Item: D412-742-013

D412-742-013

Parent Item Name: Float Skidtube Installation

Start Date: 05/06/2012

Required Date: 19/06/2012

Start Qty: 1.00

Required Qty: 1.00

Comments:

IPP Rev: A05.10.13 New Issue KJ/JLM
 IPP Rev: B 06-06-08 As per DSI9336 JLM IPP Rev: C
 07-12-03 ECN 1072 DD verified by: JLM
 IPP Rev: D 08-09-08 ecn 08-510 DD verified by: EC
 IPP Rev: E 09-01-23 as per DSI9441 DD verified by: EC IPP Rev: F: add
 AN4C7A DD 10.01.13 verified by: EC IPP Rev: G 11.11.01 as per
 DSI9517 REV.B DD verified by: EC IPP rev: H 12.01.12 PER IIN
 REV.E DD VERF: IPP Rev: I add AN4C47A DD 12.03.14
 verified by: EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

AN4C47A		Purchased	No			110	Each	48.0000	4	4			
---------	--	-----------	----	--	--	-----	------	---------	---	---	--	--	--

AN4C47A
 Bolt

**

JB

Location	Loc Qty	Loc Code
ST361	48	
118451	6	
119798	2	
121009	22	
121585	18	

121585

D412-742-043

Manufactured No

110

Each

0.0000

1

1

D412-742-043

Replacement Float Skidtube

**

86532

12/07/04

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Parent Item: D412-742-013

Parent Item Name: Float Skidtube Installation

85246

D412-742-013

Start Date: 05/06/2012

Required Date: 19/06/2012

Start Qty: 1.00

Required Qty: 1.00

D2571

Manufactured No

110

Each

18.0000

1

1

D2571

Saddle, Fwd Out 205

**

85883 JB

Location

Loc Qty

Loc Code

ST

1

11644

1

ST425

-13

ST432

17

83451

5

83670

12

ST433

13

D2572

Manufactured No

110

Each

2.0000

1

1

D2572

Saddle, Fwd In 205

**

85882 JB

Location

Loc Qty

Loc Code

ST432

2

71107

2

D2573

Manufactured No

110

Each

22.0000

1

1

D2573

Saddle, Aft Out 205

**

JB 12/07/04

Location

Loc Qty

Loc Code

ST423

-12

79424

0

ST433

22

83453

4

83454

6

83669

12

ST434

12

83453

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Parent Item: D412-742-013

D412-742-013

Parent Item Name: Float Skidtube Installation

Start Date: 05/06/2012

Required Date: 19/06/2012

Start Qty: 1.00

Required Qty: 1.00

D2574

Manufactured No

110

Each

22.0000

1

1

**

D2574

Saddle, Aft In 205

Location

Loc Qty

Loc Code

ST433

22

83455

4

83456

6

83671

12

83455

D2876

Manufactured No

110

Each

132.0000

2

2

**

D2876

Saddle Spacer

Location

Loc Qty

Loc Code

ST020

132

79693

9

83323

40

83890

83

79693

D2877

Manufactured No

110

Each

102.0000

2

2

**

D2877

Saddle Spacer

Location

Loc Qty

Loc Code

ST020

102

83324

39

83891

63

83324

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Parent Item Name: Float Skidtube Installation

85246

D412-742-013

Start Date: 05/06/2012

Required Date: 19/06/2012

Start Qty: 1.00

Required Qty: 1.00

D3403-1

Manufactured No

110 Each

55.0000

8 8

D3403-1

Bushing

**

3x 85661 JB



Location

Loc Qty

Loc Code

ST041

15

70696

15

ST042

40

80208

7

80219

4

81529

29

5x 81529

D3403-5

Manufactured No

110 Each

38.0000

8 8

D3403-5

Bushing

**

JB



Location

Loc Qty

Loc Code

ST042

38

81531

38

81531

D2747

Manufactured No

110 Each

172.0000

4 4

D2747

Set Screw

**

JB



Location

Loc Qty

Loc Code

ST017

172

79520

5

81877

167

81877

D3533-1

Manufactured No

110 Each

106.0000

2 2

D3533-1

Set Screw

**

JB

12/07/04

Location

Loc Qty

Loc Code

ST053

106

80326

6

83892

100

80326

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Parent Item Name: Float Skidtube Installation

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D412-742-013

Start Date: 05/06/2012

Required Date: 19/06/2012

Start Qty: 1.00

Required Qty: 1.00

AN4C6A

Purchased

No

110

Each

567.0000

16

16

**

AN4C6A

Bolt

Location

Loc Qty

Loc Code

FG

4

103344

4

ST356

563

116704

2

121656

61

21658

500

121656

AN4C53A

Purchased

No

110

Each

22.0000

4

4

**

AN4C53A

Bolt

Location

Loc Qty

Loc Code

ST361

22

121183

22

121183

AN4C52A

Purchased

No

110

Each

56.0000

4

4

**

AN4C52A

BOLT

Location

Loc Qty

Loc Code

ST361

56

117688

6

120364

50

120364

AN6C12A

Purchased

No

110

Each

38.0000

8

8

**

AN6C12A

BOLT

Location

Loc Qty

Loc Code

ST341

38

121541

38

122204

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Parent Item: D412-742-013

D412-742-013

Parent Item Name: Float Skidtube Installation

Start Date: 05/06/2012

Required Date: 19/06/2012

Start Qty: 1.00

Required Qty: 1.00

D3672-3 Manufactured No

110 Each

655.0000

32

32

✓

D3672-3

Phenolic Washer

**

Location

Loc Qty

Loc Code

ST060

655

84361

655

84361

AN960C416L

Purchased No

110

Each

0.0000

32

32

✓

*AN960C416L *

WASHER

**

117291

D3672-9

Manufactured No

110

Each

348.0000

8

8

✓

D3672-9

Phenolic Washer

**

Location

Loc Qty

Loc Code

ST060

348

81763

348

81763

NAS1149C0632R

Purchased No

110

Each

231.0000

8

8

✓

NAS1149C0632R

WASHER

**

Location

Loc Qty

Loc Code

ST297

231

119736

2

121060

29

121825

200

1x121060
1x121825

D3672-11

Manufactured No

110

Each

243.0000

8

8

✓

D3672-11

Phenolic Washer

**

Location

Loc Qty

Loc Code

ST060

243

77483

243

77483

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Parent Item: D412-742-013

Parent Item Name: Float Skidtube Installation

85246

D412-742-013

Start Date: 05/06/2012

Required Date: 19/06/2012

Start Qty: 1.00

Required Qty: 1.00

MS21043-4

Purchased

No

110

Each

1,287.000

29

29

**

MS21043-4

Nut

Location

Loc Qty

Loc Code

FG

40

104603

40

ST301

1247

119546

131

121162

616

121652

500

121162

D3403-3

Manufactured

No

110

Each

29.0000

8

8

**

D3403-3

Bushing

Location

Loc Qty

Loc Code

ST042

29

81530

7

84503

22

81530

D3405-041

Manufactured

No

110

Each

16.0000

1

1

**

D3405-041

Lug Assembly

Location

Loc Qty

Loc Code

ST478

16

62227

2

77000

2

83896

12

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Parent Item: D412-742-013

Parent Item Name: Float Skidtube Installation

85246

D412-742-013

Start Date: 05/06/2012

Required Date: 19/06/2012

Start Qty: 1.00

Required Qty: 1.00

D3405-043

Manufactured No

110

Each

12.0000

1

1

**

D3405-043

Lug Assembly

Location

Loc Qty

Loc Code

ST478

12

82038

1

83897

11

83897

AN4C7A

Purchased No

110

Each

143.0000

4

4

**

AN4C7A

Bolt

Location

Loc Qty

Loc Code

ST356

143

109147

143

109147

D3407-041

Manufactured No

110

Each

25.0000

1

1

**

D3407-041

Tow Ring

Location

Loc Qty

Loc Code

ST463

25

82067

6

82068

19

82067

D3417-3

Manufactured No

110

Each

31.0000

2

2

**

D3417-3

Washer

Location

Loc Qty

Loc Code

FG

9

33519

9

ST042

22

80225

22

80225

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Parent Item: D412-742-013

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Parent Item Name: Float Skidtube Installation

Start Date: 05/06/2012

Required Date: 19/06/2012

Start Qty: 1.00

Required Qty: 1.00

D3456-1

Manufactured No

110 Each

149.0000

1

1

**

D3456-1

Washer

Location

Loc Qty

Loc Code

FG

7

25701

7

ST044

142

80252

1

81876

41

83584

100

AN3C37A

Purchased

No

110

Each

141.0000

1

1

**

AN3C37A

BOLT

Location

Loc Qty

Loc Code

ST354

141

116874

11

117010

2

120422

3

121068

75

121585

50

AN3C40A

Purchased

No

110

Each

24.0000

1

1

**

AN3C40A

BOLT

Location

Loc Qty

Loc Code

ST354

24

114442

24

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Parent Item: D412-742-013

Parent Item Name: Float Skidtube Installation

85246

D412-742-013

Start Date: 05/06/2012

Required Date: 19/06/2012

Start Qty: 1.00

Required Qty: 1.00

AN3C41A

Purchased

No

110

Each

138.0000

1

1

**

121689 JB 8P

AN3C41A

BOLT

Location

Loc Qty

Loc Code

FG

4

103324

4

ST354

134

120753

24

121013

30

121313

80

AN3C42A

Purchased

No

110

Each

32.0000

1

1

**

JB 8P

AN3C42A

BOLT

Location

Loc Qty

Loc Code

ST354

32

106176

1

120464

6

121103

25

120464

AN3C43A

Purchased

No

110

Each

92.0000

4

4

**

JB 8P 12/07/04

AN3C43A

BOLT

Location

Loc Qty

Loc Code

ST354

92

114455

2

119673

1

120465

89

120465

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Parent Item: D412-742-013

Parent Item Name: Float Skidtube Installation

85246

D412-742-013

Start Date: 05/06/2012

Required Date: 19/06/2012

Start Qty: 1.00

Required Qty: 1.00

AN3C46A

Purchased

No

110

Each

53.0000

5

5

**

AN3C46A

BOLT

Location

Loc Qty

Loc Code

ST355

53

120447

53

120447

AN960C10L

NAS1149C0332
R

Purchased

No

110

Each

0.0000

26

26

**

*AN960C10L *

washer

MS21043-3

Purchased

No

110

Each

1,557.000

13

13

**

MS21043-3

Nut

Location

Loc Qty

Loc Code

FG

72

103691

72

GA

14

120693

14

ST301

1471

118077

2

118614

51

118686

30

119758

20

121255

368

121708

1000

121255